

SMT ADHESIVE – Heat Cure Type

JU – 44P

■ Features

- 1) Ensure good printability
- 2) High slump resistivity.
- 3) Very high bonding strength.
- 4) Long shelf life.

■ Curing condition

- 120 °C x > 90 sec.
130 ~ 150 °C x > 60 sec.

■ Specifications

Product		JU – 44P	
Bonding strength	Application	Printing	
	Composition	Epoxy	
	State * Color	Paste * Red	
	Specific gravity	1.22 ± 0.05	
	Viscosity (Pa.s * 20°C)	70 ± 10	
	Thixotropy (20°C)	3.5 ± 0.5	
	Non-volatile (105°C * 3hr)	> 99%	
	Shelf life	At room temp. (20°C)	3 months
		Below 10°C	6 months
State * Color		Polymer * dark red	
After curing	Bonding strength	2125 square chip	> 3 kg
		Minimold Tr	> 3 kg
	Copper plate corrosion (40°C 90%RH72hr)		Passed
	Heat resistivity (250°C x 10sec.)		Passed
	Surface insulation resistance	Initial value (Ω)	> 1 x 10 ¹²
		40°C, 95%RH x 96hr (Ω)	> 1 x 10 ¹¹
	Water absorption (%)		0,1 %
Dielectric constant (1 MHz)		3.4	
Dielectric tangent (1 MHz)		0.016	

KOKI COMPANY LIMITED

32-1, Senju Asahi-cho, Adachi-ku, Tokyo 120
Tel : (03) 5244-1521 Fax : (03) 5244-1527